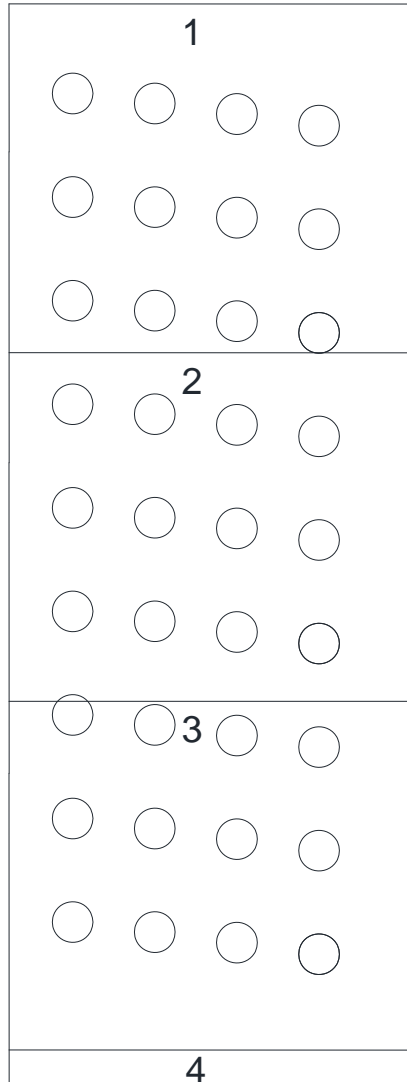


THIS PROCEDURE MUST BE PERFORMED BY A QUALIFIED TECHNICIAN

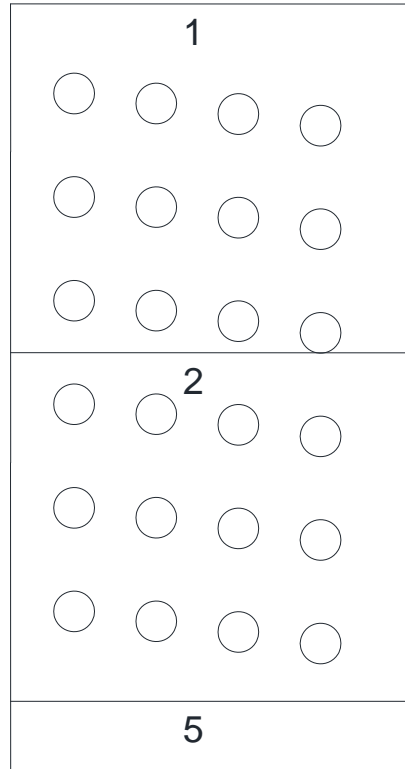
MODELS: 8150, 8155, 8180, 8185, 8188, 9150 and 9180

Item #1040219 & 1040220

Used in storage modules built before January 1, 2010



80kW Module



53kW Module



IMPORTANT

FRAGILE....Handle with care.

The holes in the insulation need to line up with the holes in the brick.

Figures will be mirror image on some systems.

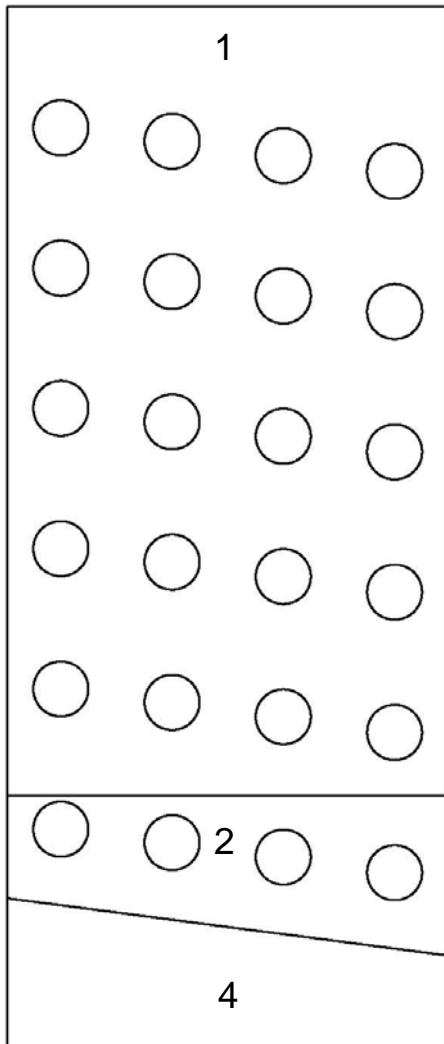


IMPORTANT: Alignment of the brick and the block insulation openings is important for proper operation of the system. The bottom of the brick opening should align with the lower portion of the block insulation opening as shown above. Block insulation will shrink over time, so if the elements are installed too close to the top of the block insulation opening, damage to the element leads may occur. If uncertain of placement, please contact Steffes Technical Support at 1-888-783-3337.

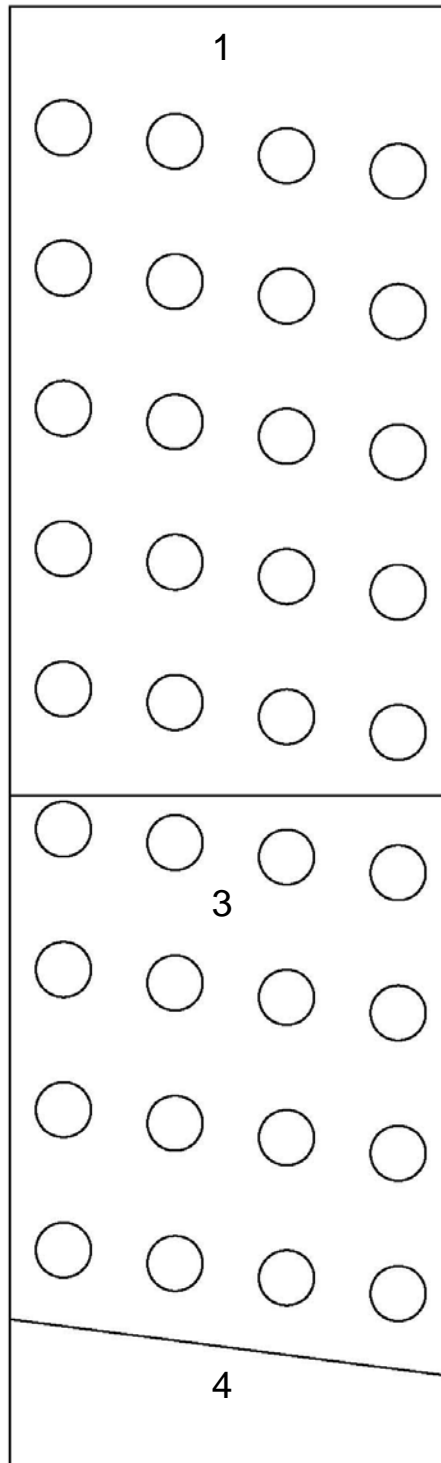
Reference the "Heating Element Service and Repair Guide" for more details on Insulation Block Replacement.

Item #1040221 KIT INSL BLOCK FRONT 80KW TE-3PC (as shown)
Item #1040222 KIT INSL BLOCK BACK 80KW TE-3PC (no holes)
Item #1040223 KIT INSL BLOCK FRONT 53KW TE-3PC (as shown)
Item #1040224 KIT INSL BLOCK BACK 53KW TE-3PC (no holes)

Used in storage modules built after January 1, 2010



53kW Module



80kW Module

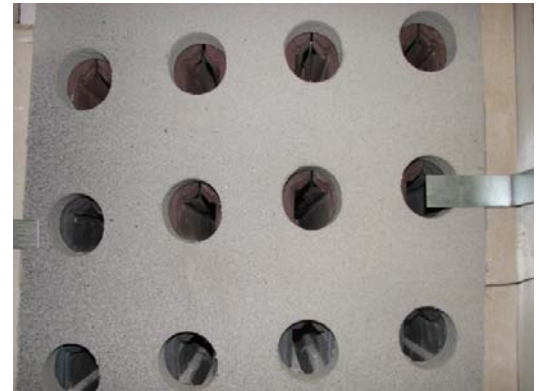


IMPORTANT

FRAGILE....Handle with care.

The holes in the insulation need to line up with the holes in the brick.

Figures will be mirror image on some systems.



IMPORTANT: Alignment of the brick and the block insulation openings is important for proper operation of the system. The bottom of the brick opening should align with the lower portion of the block insulation opening as shown above. Block insulation will shrink over time, so if the elements are installed too close to the top of the block insulation opening, damage to the element leads may occur. If uncertain of placement, please contact Steffes Technical Support at 1-888-783-3337.

Reference the "Heating Element Service and Repair Guide" for more details on Insulation Block Replacement.